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## Water Drain Panel

### Removal

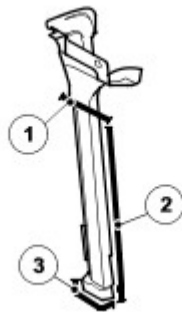
**NOTE :**

In this procedure, the water drain panel is replaced in conjunction with the quarter panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the quarter panel. For additional information, refer to [Quarter Panel \(77.40.09\)](#) (Section 501-30 Rear End Sheet Metal Repairs)

3 .

Item	Description
1	Butt weld.
2	12 spot-welds.
3	2 plug-welds.



- 4 . For additional information:
  - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
  - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
  - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

### Installation

- 1 . Install is the reversal of removal.